

# XTRABOND<sup>®</sup>250

100% RTV ACETOXY SILICONE SEALANT

XtraBond.com

## RTV SILICONE

### PRODUCT DESCRIPTION

XtraBond<sup>®</sup>250 is a 100% acetoxy-based, high performance silicone engineered for applications that require a 100% silicone solution. The product is formulated as a one component, mildew resistant sealant that is permanently flexible and offers excellent adhesion.

XtraBond<sup>®</sup>250's formula is NSF approved, so it can be used confidently around food applications. Its resistance to moisture makes it ideal for use in high moisture areas such as marine, baths, and walk-in coolers.

### DIRECTIONS FOR USE

For best results, prepare a clean surface. Cut nozzle to desired bead size. Apply with caulking gun, forcing sealant onto the substrate, then tool if needed. Clean excess material with mineral spirits or similar solvent.

### SURFACE PREPARATION

The substrate must be clean, dry, frost free, sound and free of any oils, greases or incompatible sealers, paints or coatings that may interfere with adhesion. Do not apply if surface is damp or contaminated. It is recommended to test all substrates prior to applications. Primers are not required for most substrates.

### STORAGE/SHELF LIFE

Be sure to rotate inventory accordingly. Materials must be properly stored in a low humidity (<50% RH) environment at room temperature (73 ± 2°F) in their unopened container. Cartridges/Sausages, use within 18 months from date of manufacture. Pails/Drums, use within 12 months from date of manufacture.

## FEATURES

- CONSISTENT GUNABILITY & TOOLING
- APPROVED FOR CULTURED MARBLE
- MILDEW RESISTANT FORMULA
- EXCELLENT ADHESION
- NON-PAINTABLE
- NON-SAG

## APPLICATIONS

- WALK-IN COOLERS & FREEZERS
- CULTURED MARBLE
- NATURAL STONE
- KITCHEN & BATH
- INDUSTRIAL
- MARINE

**COLORS:** Almond, Aluminum Stone, Black, Clear, White, Bronze and Translucent.



# XTRABOND<sup>®</sup>250

## 100% RTV ACETOXY SILICONE SEALANT

### CHEMICAL & PHYSICAL PROPERTIES

Skin Time	Internal Method	< 20 minutes @ 70°F / 50% RH
Tack Free Time	Internal Method	< 30 minutes @ 70°F / 50% RH
Cure Rate	Internal Method	1/4" Bead in 24 Hours
VOC	EPA Method 24	< 23 g/L, less water and exempt solvents
Elongation @ Break	ASTM D412	400 - 450%
100% Modulus of Elasticity	ASTM D412	40 - 80 psi
Shore A	ASTM C661	20 ± 5
Tensile Strength	ASTM D412	200 - 250 psi
Staining	ASTM D2203	None
Sag/Slump	ASTM D2202	Minimal; < 0.2"
UV Rating	ASTM G154	No discoloration or change in appearance after 10,000 hours
Service Temperature	Internal Method	-40 - 400°F
Density	Internal Method	Approx. 8 lbs./gal
Percent Solids	Internal Method	> 96%

**SPECIFICATIONS:** XtraBond<sup>®</sup>250 meets or exceeds the requirements of NSF/ANSI 51 - Food Equipment Materials. ASTM C920 Type S, Grade NS, Class 25, Use NT, G, M, A. Federal Specification TT-S-00230C Type II, Class A, TT-S-001543A Type Non-Sag, Class A.

### APPROXIMATE\* LINEAR FEET/COVERAGE PER 10.1 FL. OZ. CARTRIDGE

		WIDTH							
		1/8"	1/4"	3/8"	1/2"	5/8"	3/4"	7/8"	1"
DEPTH	1/8"	99	49	33	24	20	16	14	12
	1/4"		24	20	12	10	8	7	6
	3/8"			11	8	6	5	5	4
	1/2"				6	5	4	3	3

\*All values are approximations based upon industry information and can vary dramatically due to joint dimensions/configurations, porosity, texture of substrates, irregularities, installation techniques, waste, etc. that are beyond Premier Building Solutions' control. Premier Building Solutions is not liable for variances to linear feet/coverage; do a test area to determine material required to use.

### GREEN ADVANTAGE PROGRAM

This XtraBond<sup>®</sup> product is a part of Premier's "Green Advantage" Program – the designation of our commitment to not only superior products & services, but also the environment. Our engineering formulations, manufacturing standards and production practices allow us to be a leader in the supply of eco-friendly and VOC compliant products.

### WEATHER DEFENSE SYSTEM

This XtraBond<sup>®</sup> product is a part of the XtraGuard Weather Defense System™, an integrated product line of building components developed from advanced materials research that increase the durability and comfort of residential and commercial structures by effectively managing moisture. The product's aggressive adhesion and compatibility with all major building materials makes it a critical link in the XtraGuard Weather Defense System, when combined with the company's complete line of Wraps and Nail-on Flashing Products.

230109-PBS-XB250-Ver2

### PACKAGING



**10.1 FL.OZ. CARTRIDGE**  
24/case, 80 cases/pallet



**5 GALLON PAIL**  
36 pails/pallet



**52 GALLON**  
Drum

### LIMITED LIFETIME WARRANTY:

This product is guaranteed to give satisfactory performance if applied in accordance with the label directions. Liability to Premier Building Solutions, Inc. (Premier) is limited to a full refund of the purchase price or product replacement if product is proven defective. Premier shall not be liable for loss or damage, whether direct, consequential or incidental. There are no other warranties expressed or implied including the implied warranty of merchantability or fitness for a particular purpose.

Premier Building Solutions specifically disclaims and makes no warranties, express or implied, about this product, its merchantability, or its fitness for a particular purpose. All recommendations, directions, and suggestions for its use are consistent with our testing and research for a variety of applications, but no promises, guarantees, or warranties are being made with regard to its use, whether or not consistent with the directions, or its effectiveness for any given application. Users of this product should do so in compliance with all applicable laws and regulations. User of this product should conduct its own field test, to assure results.